-2-

Serial No. 10/038,074

Atty. Docket No. 13DV13864

AMENDMENTS TO THE SPECIFICATION:

Please replace the paragraph beginning at page 9, line 20, which starts "As mentioned above, the carriage 46...," with the following amended paragraph:

As mentioned above, the carriage 46 supports the upper fixture assembly 50, which is aligned with the axis of rotation of the lower fixture assembly 44, as best seen in Figure 1. As seen in Figure 5, the upper fixture assembly 50 includes a jaw holder 108 fixedly attached to the front side of the carriage 46 and a jaw 110 fixedly attached to the jaw holder 108. Referring to Figure 7, the jaw 110 has an opening 112 that is sized and shaped to snugly fit over the blade tip shroud 26 when the carriage 46 is moved to its lower position. The jaw 110 thus prevents the shroud 26 from rotating while the shank 16 is being rotated by the lower fixture assembly 44, thereby twisting the blade 12. Like the jaws of the lower fixture assembly 44, the jaw 110 is interchangeable such that jaws having different opening configurations can be mounted to the jaw holder 108 for engaging components other than the blade 12.